



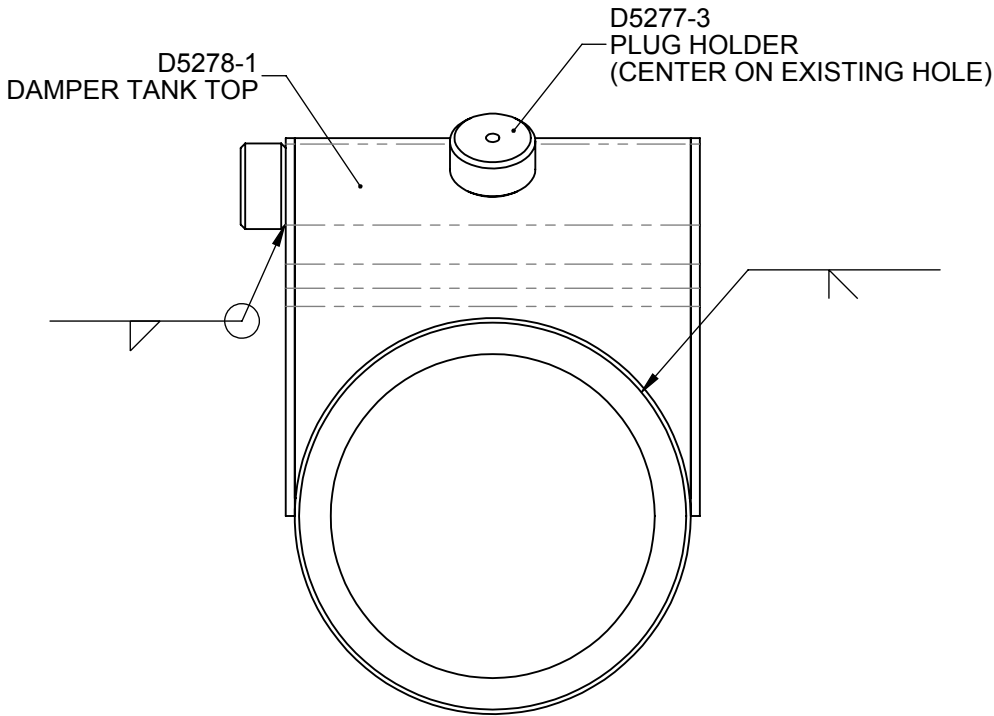
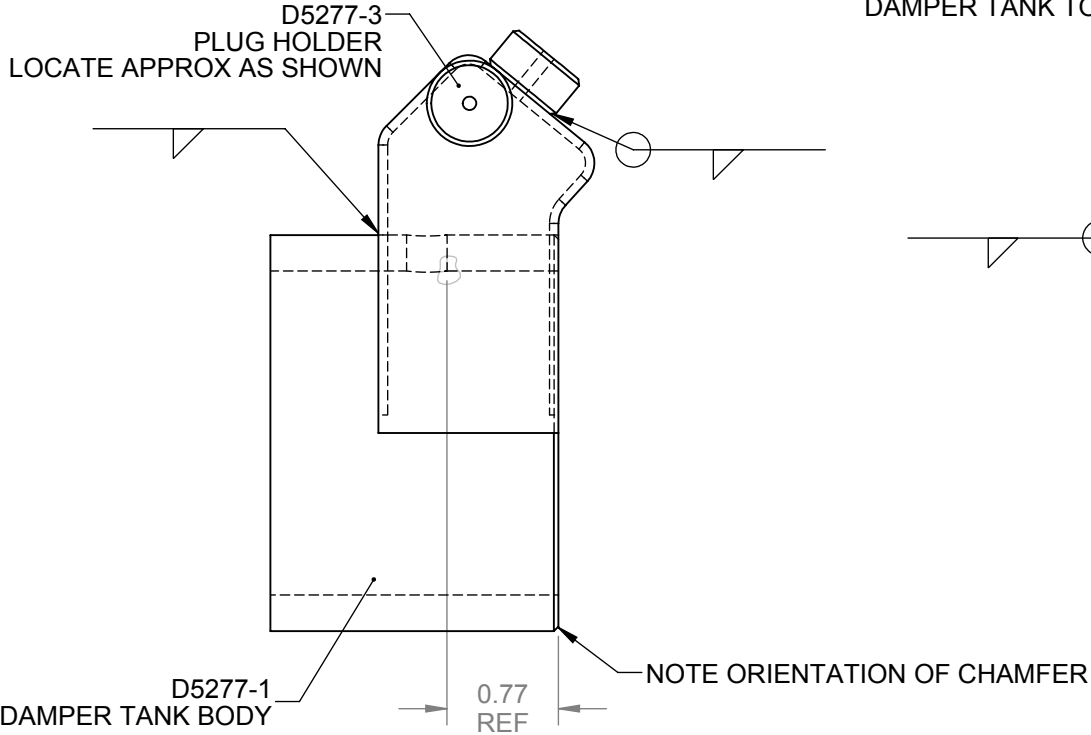
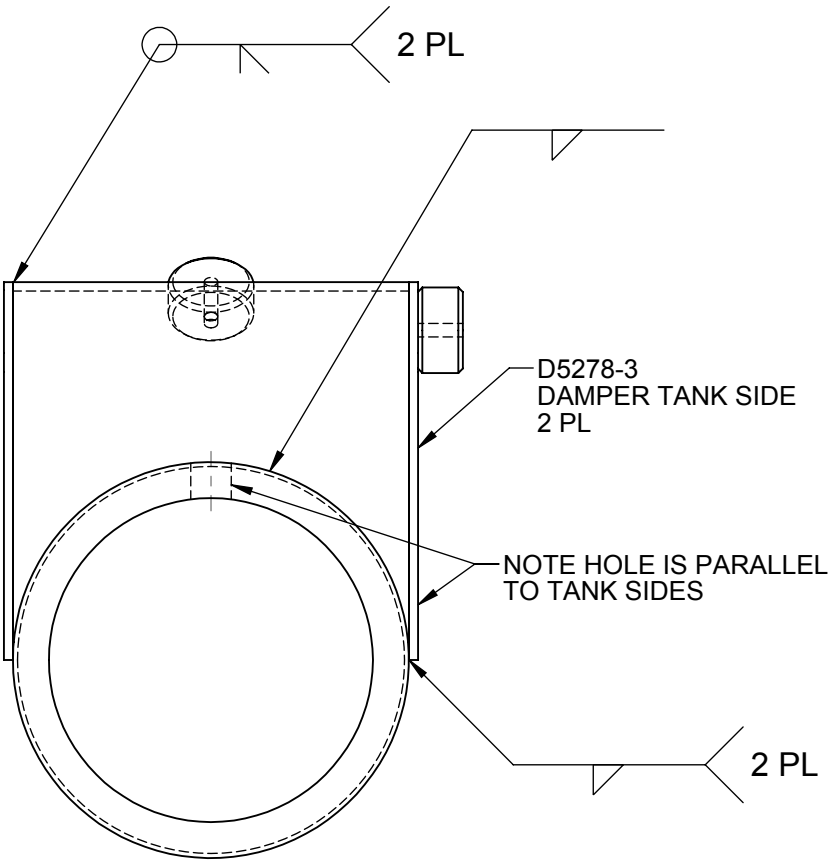
ITEM	QTY -051	P/N	DESCRIPTION
	X	D5260-051	DAMPER TANK WELDMENT (LH)
1	1	D5277-1	DAMPER TANK BODY
2	2	D5277-3	PLUG HOLDER
3	1	D5278-1	DAMPER TANK TOP
4	2	D5278-3	DAMPER TANK SIDE

D

C

B

A



D

C

B

A

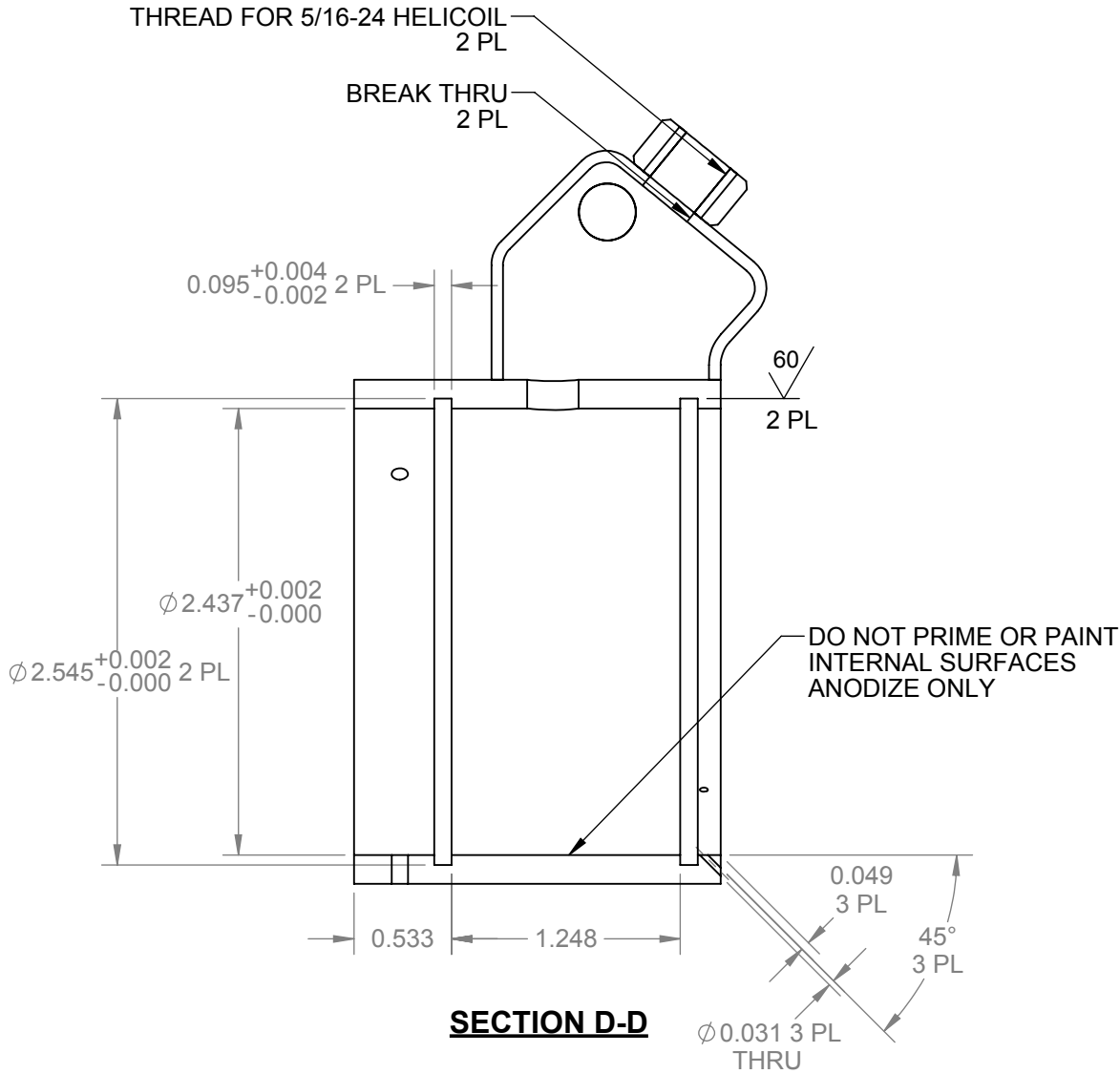
**D5260-051 DAMPER TANK WELDMENT (LH)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.36 lbs
  - 8) BREAK EDGES ON SHEET METAL TO FACILITATE WELDING AS REQUIRED

PRELIMINARY ISSUE

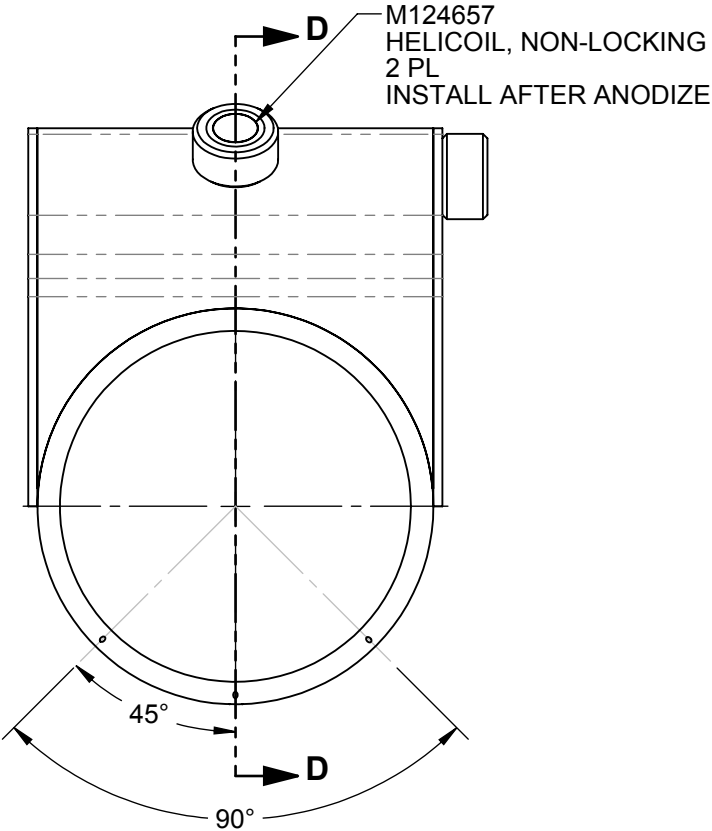
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. <b>D5260</b>	REV. A6
MFG. APPR.	DD		SHEET 2 OF 4
APPROVED		TITLE <b>DAMPER TANK ASSEMBLY</b>	SCALE NTS
DE APPR.			
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D5260-042	DAMPER TANK ASSY (RH)
1	1	D5260-052	DAMPER TANK WELDMENT (RH)
2	2	M124657	HELICOIL, NON-LOCKING

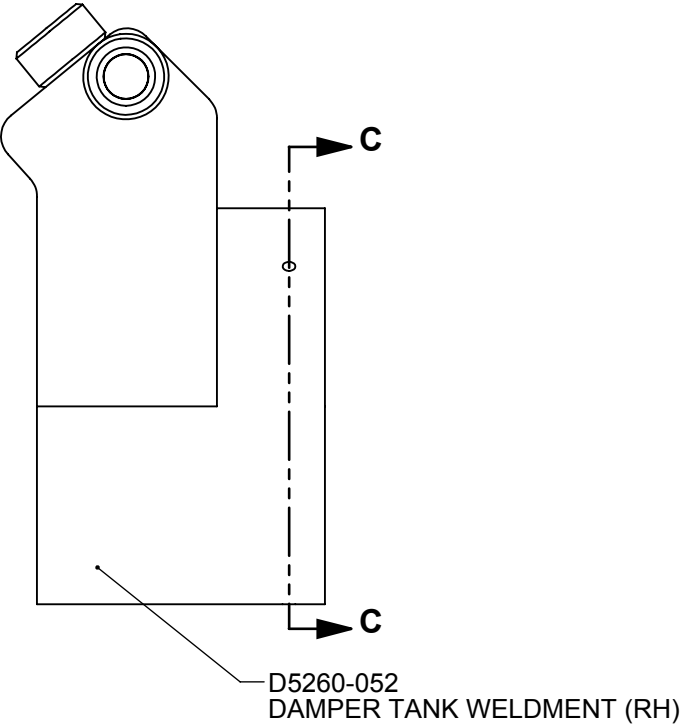


SECTION D-D

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: INSTALL HELICOIL AFTER ANODIZE  
ANODIZE COMPLETE PART PER MIL-A-8625F, TYPE I CLASS 1  
0.0001" TO 0.0005" THICK  
MASK THREADS AND INTERNAL SURFACES PRIOR TO PRIME AND PAINT  
PRIME PER DART QSI 005 4.2 ON EXTERNAL SURFACES ONLY  
PAINT PER DART QSI 005 4.2 ON EXTERNAL SURFACES ONLY
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.36 lbs



SECTION C-C

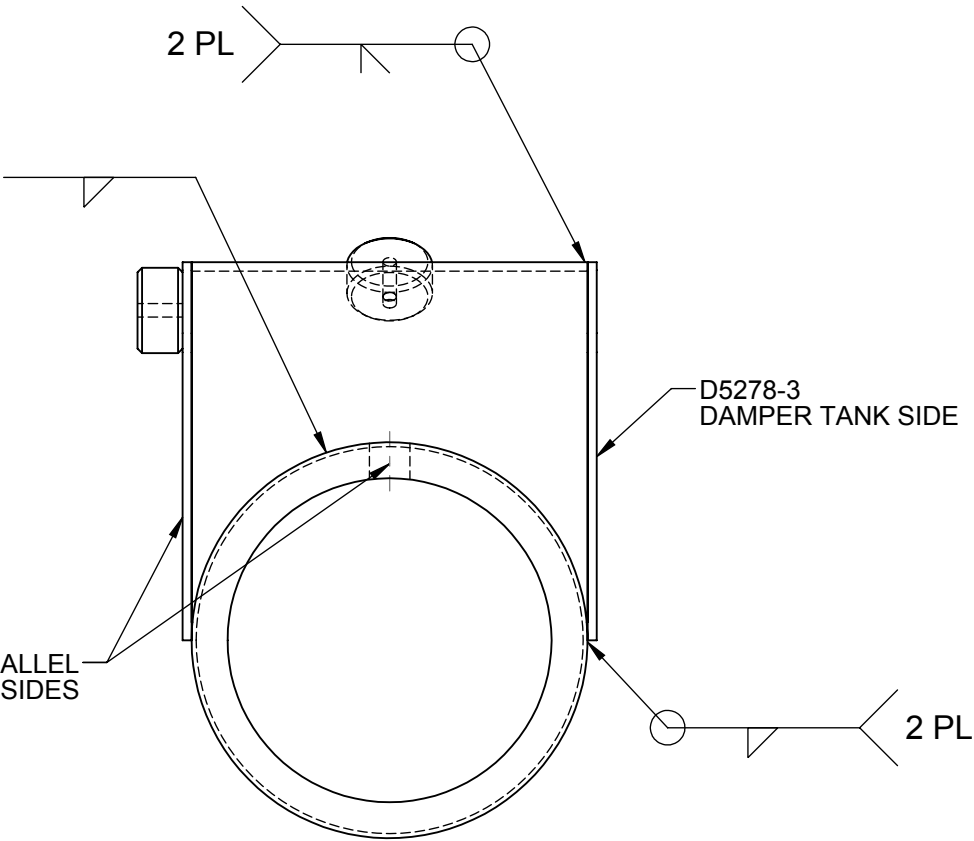
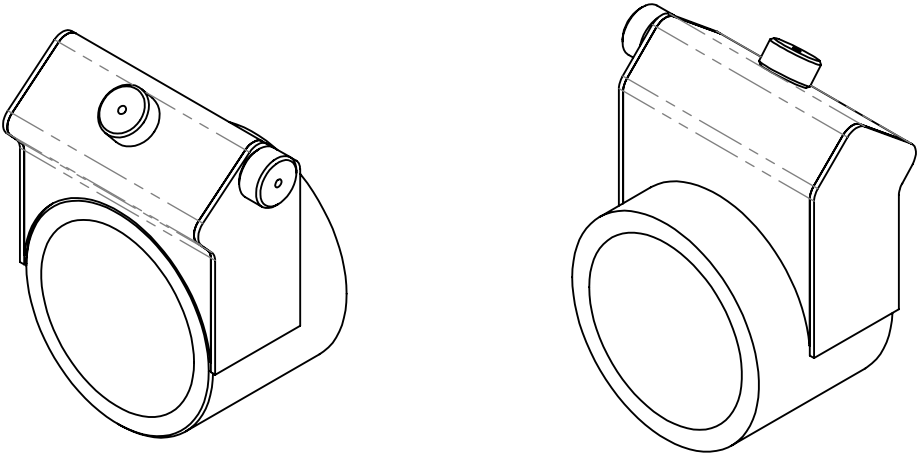
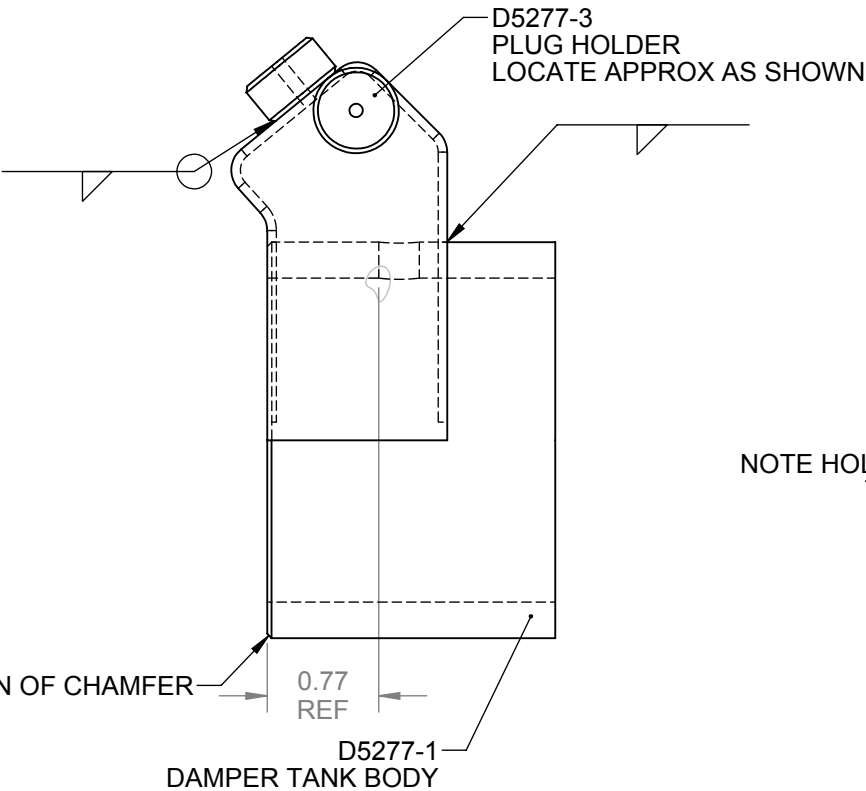
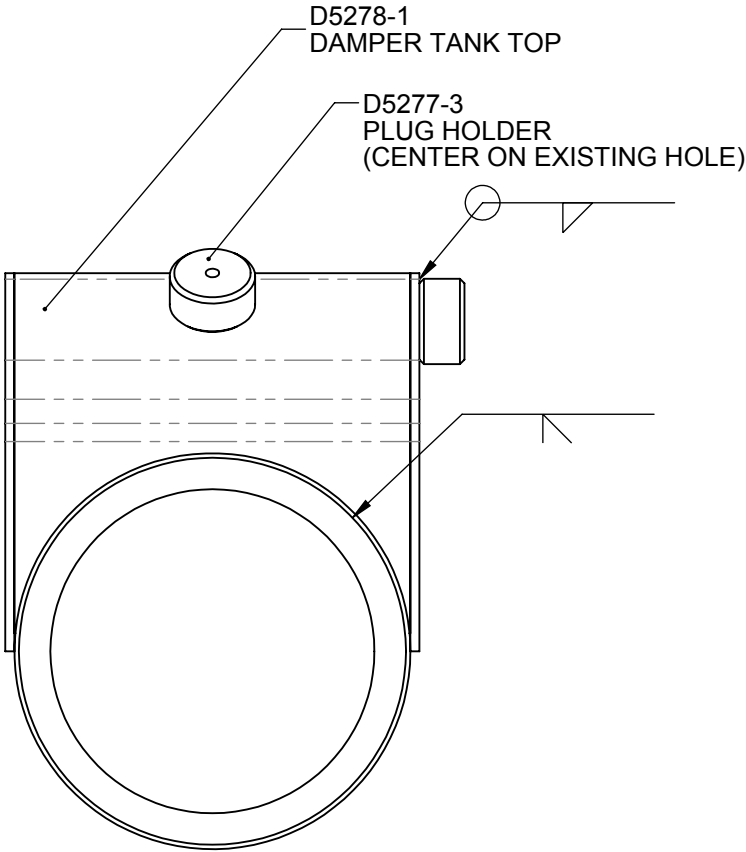


D5260-042 DAMPER TANK ASSEMBLY (RH)  
(POST WELDING)

PRELIMINARY ISSUE

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A6
MFG. APPR.	DD	<b>D5260</b>	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>DAMPER TANK ASSEMBLY</b>	NTS
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ITEM	QTY -052	P/N	DESCRIPTION
	X	D5260-052	DAMPER TANK WELDMENT (RH)
1	1	D5277-1	DAMPER TANK BODY
2	2	D5277-3	PLUG HOLDER
3	1	D5278-1	DAMPER TANK TOP
4	2	D5278-3	DAMPER TANK SIDE



**D5260-052 DAMPER TANK WELDMENT (RH)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.36 lbs
  - 8) BREAK EDGES ON SHEET METAL TO FACILITATE WELDING AS REQUIRED

PRELIMINARY ISSUE

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A6
MFG. APPR.	DD	<b>D5260</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>DAMPER TANK ASSEMBLY</b>	NTS
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